

Wednesday December 6, 2006; 14:12:02

MILL TABLE

Mill Position	Mill Size	Upper Bound	Lower Bound	Feed Rate	Speed Rate
1	0.08	0.08	0.08	NONE	NONE

MILLING FORMAT

Mill Machine coordinate mode is absolute
Mill Machine supports inch units
scale is 1.000
Data format 2.3

Mill Machine modal coordinate is off
Leading zeros are present
Trailing zeros are present
Mill Machine Origin x,y 0.000000 0.000000

Milling machine command block end char is ''
Milling machine stop code is 'M30'
Milling machine Arc format code is : A (radius)